



## AQL BODY SOAP: BODY SOAP

### Definitions, penalties and Quality Control rules.

TSLOG-

Nonconformities classification: Critical: C; Major: M; Minor: m

#### Nonconformities ICRC classification definitions:

**Critical nonconformity** : Any discrepancy which might harm a user or makes it impossible to use the product properly is considered to be critical. Critical discrepancies is subject to lot refusal.

**Major nonconformity** : Any discrepancy which makes the use of the product less efficient than expected is considered to be major. Lot with Major discrepancies can be accepted.

**Minor nonconformity** : Any discrepancy which does not have an influence on the performance of the product is considered to be minor. Lot with Minor discrepancies can be accepted.

#### Non-Conformities classification and related penalties:

**Critical:** (AQL 0)

Nonconforming characteristic (number of nonconforming items • Rejection number. ISO-2859-1) implies a penalty of 10% of the value of the total PO and is subject to lot refusal.

**Major:** (AQL 2.5)

Non-conforming characteristic (number of non-conforming items • Rejection number. ISO-2859-1) implies a penalty of 0.5% of the value of the total PO per each non-conforming characteristic. >10% of non-conforming items is subject to lot refusal.

**Minor:** (AQL 4.0)

Non-conforming characteristic (number of non-conforming items • Rejection number. ISO-2859-1) implies a penalty of 0.25% of the value of the total PO per each non-conforming characteristic.>10% of non-conforming items is subject to lot refusal.

#### Quality Control and Acceptable Quality Level:

The Method of testing is drawn from ISO-2859-1 International Standards (table1: Sample size code letters, and table 2-A: Single sampling plans for normal inspection). The samples will be taken randomly by the buyer from the delivered items and then inspected.

The buyer can decide either to inspect the lot at ICRC QC laboratory or to use an inspection company for analysis, or both. Transport to laboratory and analysis cost for lab testing are at expense of ICRC.

The seller can contest the results of the Quality Control done at ICRC warehouses by requesting a lab testing. In this case transport to laboratory and analysis cost for lab testing are at expense of the seller.

Nonconformity: non-fulfilment of a specified characteristic requirement.

Nonconforming item: item with one or more nonconformities.

Lot: definite amount of some product, material or service, collected together

Sample: set of one or more items taken from a lot and intended to provide information on the lot




**AQL Body Soap: Body Soap 100g  
Specifications and Quality Control**

**TSLOG-345702108-615  
REV 3.0  
23.06.2019**

Nonconformities classification: Critical: C; Major: M; Minor: m

Items	Characteristics	Nonconformities classification	QC type	AQL	QC Inspection at ICRC warehouses and lab testing
Technical documents /Certificate of Analysis	Certificate of Analysis	M	Measurement	2.5	Supplier Quality Certificate where applicable or External Laboratory Certificate.Conclusion: Item quality Satisfactory for Use
Parcel Specifications	Marking on the Parcel	m	Ok/Nok	4.0	Marking expect: PO Number ,Manufacturers Address,Item Net weight,Quantity per Carton
	Parcel Material	m	Ok/Nok	4.0	Strong 5 ply export quality Carton Box
	Box sealing	m	Ok/Nok	4.0	Box well sealed with large adhesive Tape(50mm)
	Parcel general quality	m	Ok/Nok	4.0	Water proof,No tears,No holes
	Quantity Per Box	m	Ok/Nok	4.0	72 bars of 100gms per carton box
Individual Packing specification	Packaging type	m	Ok/Nok	4.0	Each soap Individually wrapped in a the supplier standard paper wrapping packaging indicating that it is "medicated" soap,indicating weight and expiry date .
	Package general quality	m	Ok/Nok	4.0	Wrapped in good quality paper wrapping, sealed, No holes, no tears.
	Pack or set Content	m	Ok/Nok	4.0	Each paper wrapping; 1 body soap
	Marking on the individual wrapping	M	Ok/Nok	2.5	Marking stating that the soap is "Medicated or Anti-Bacterial"
		M	Ok/Nok	2.5	Valid and Legible Expiry Date
		M	Ok/Nok	2.5	Legible Batch Number
		m	Ok/Nok	4.0	Legible Manufacturing Date
m	Ok/Nok	4.0	Net Soap weight in g		
Item specification	Weight in g	M	Measurement	2.5	Minimum 100g
	Item General Quality	M	Ok/Nok	2.5	In one Piece,No Chipping,Not smashed or crashed
	Colour	m	Ok/Nok	4.0	Homogenous Colour and Aspect
	organoleptic tests	m	Ok/Nok	4.0	No disagreeable odour and flavour
	Shelf Life	M	Ok/Nok	2.5	Minimum shelf life of 2 years
Technical requirements	Fatty Acid	M	Measurement	2.5	minimum 70 %,
	Moisture	M	Measurement	2.5	maximum 20 % at time of packing.
	NaOH Content	M	Measurement	2.5	maximum 0.3 %.
	NaCl Content	M	Measurement	2.5	maximum 0.5 %.
	Mercury Content	M	Measurement	2.5	No mercury content
	Extract material properties	M	Ok/Nok	2.5	Made from Vegetable or Animal fat ,Not containing pork fat
	Properties	M	Ok/Nok	2.5	Not harmful to the skin,does not cause skin irritation does not damage the fabrics and is environmentally safe.
Public health and Environment	M	Ok/Nok	2.5	Products should not be detrimental to public health and the environment.	

 <b>ICRC</b>	<b>AQL Body Soap: Body Soap 80g Specifications and Quality Control</b>			<b>TSLOG-345702108-615 REV 3.0 23.06.2019</b>	
Nonconformities classification: Critical: C; Major: M; Minor: m					
Items	Characteristics	Nonconformities classification	QC type	AQL	QC Inspection at ICRC warehouses and lab testing
<b>Technical documents /Certificate of Analysis</b>	Certificate of Analysis	<b>M</b>	Measurement	2.5	Supplier Quality Certificate where applicable or External Laboratory Certificate.Conclusion: Item quality Satisfactory for Use
<b>Parcel Specifications</b>	Marking on the Parcel	<b>m</b>	Ok/Nok	4.0	Marking expect: PO Number ,Manufacturers Address,Item Net weight,Quantity per Carton
	Parcel Material	<b>m</b>	Ok/Nok	4.0	Strong 5 ply export quality Carton Box
	Box sealing	<b>m</b>	Ok/Nok	4.0	Box well sealed with large adhesive Tape(50mm)
	Parcel general quality	<b>m</b>	Ok/Nok	4.0	Water proof,No tears,No holes
	Quantity Per Box	<b>m</b>	Ok/Nok	4.0	36 bars of 80gms per carton box
<b>Individual Packing specification</b>	Packaging type	<b>m</b>	Ok/Nok	4.0	Each soap Individually wrapped in a the supplier standard paper wrapping packaging indicating that it is "medicated" soap,indicating weight and expiry date .
	Package general quality	<b>m</b>	Ok/Nok	4.0	Wrapped in good quality paper wrapping, sealed, No holes, no tears.
	Pack or set Content	<b>m</b>	Ok/Nok	4.0	Each Individual package contains 1 body soap
	Marking on the individual wrapping	<b>M</b>	Ok/Nok	2.5	Marking stating that the soap is "Medicated or Anti-Bacterial"
		<b>M</b>	Ok/Nok	2.5	Valid and Legible Expiry Date
		<b>M</b>	Ok/Nok	2.5	Legible Batch Number
		<b>m</b>	Ok/Nok	4.0	Legible Manufacturing Date
<b>m</b>	Ok/Nok	4.0	Net Soap weight in g		
<b>Item specification</b>	Weight in g	<b>M</b>	Measurement	2.5	Minimum 80g
	Item General Quality	<b>M</b>	Ok/Nok	2.5	In one Piece,No Chipping,Not smashed or crashed
	Colour	<b>m</b>	Ok/Nok	4.0	Homogenous Colour and Aspect
	organoleptic tests	<b>m</b>	Ok/Nok	4.0	No disagreeable odour and flavour
	Shelf Life	<b>M</b>	Ok/Nok	2.5	Minimum shelf life of 2 years
<b>Technical requirements</b>	Fatty Acid	<b>M</b>	Measurement	2.5	minimum 70 %.
	Moisture	<b>M</b>	Measurement	2.5	maximum 20 % at time of packing.
	NaOH Content	<b>M</b>	Measurement	2.5	maximum 0.3 %.
	NaCl Content	<b>M</b>	Measurement	2.5	maximum 0.5 %.
	Mercury Content	<b>M</b>	Measurement	2.5	No mercury content
	Extract material properties	<b>M</b>	Ok/Nok	2.5	Made from Vegetable or Animal fat ,Not containing pork fat
	Properties	<b>M</b>	Ok/Nok	2.5	Not harmful to the skin,does not cause skin irritation does not damage the fabrics and is environmentally safe.
	Public health and Environment	<b>M</b>	Ok/Nok	2.5	Products should not be detrimental to public health and the environment.

